

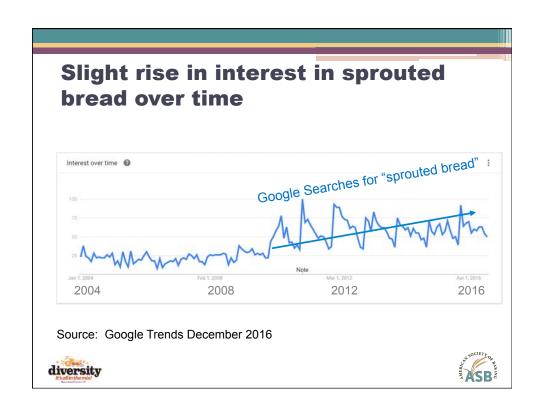
Sprouted Grains...Alive

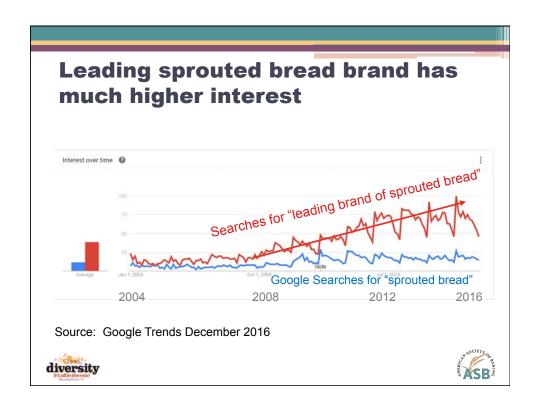
Ardent Mills LLC
David Sheluga PhD
Director of Consumer Insights

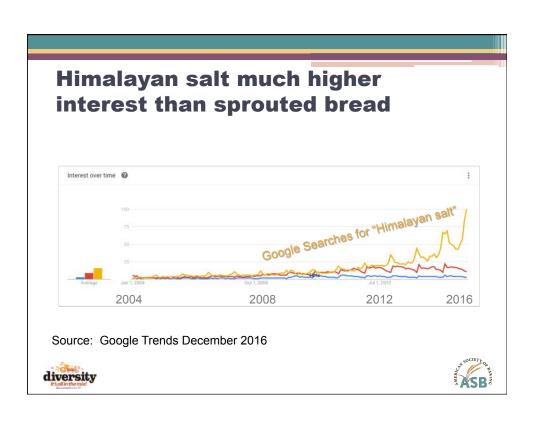




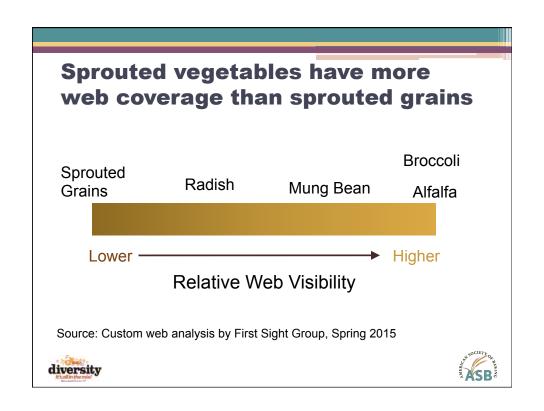












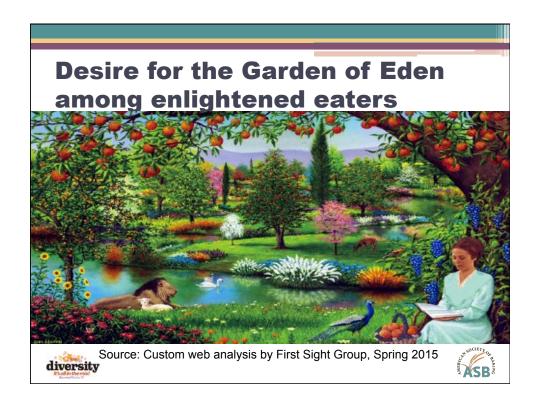
Conclusion so far...

- Consumer interest and curiosity is low
- Consumer knowledge is low
- So..... Why the burst of interest among food developers and ingredient suppliers in 2014-2015?



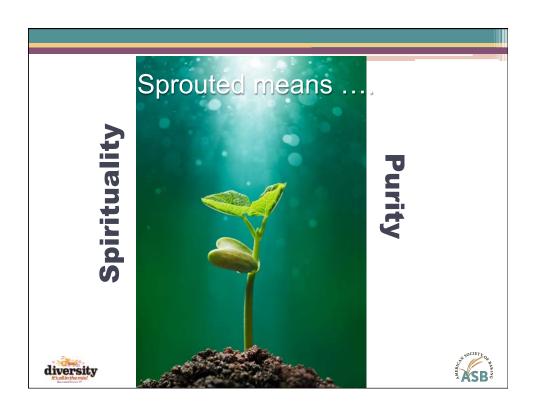












Leading sprouted bread brand leverages spiritual themes

- Dove of peace graphic
- Sunrise graphic
- Bible verse references
- "25 years to become an overnight sensation"
- Other bread brands leverage purity or spiritual words or symbols too.







Concept test to assess purchase interest

New Sprouted Grain Bread

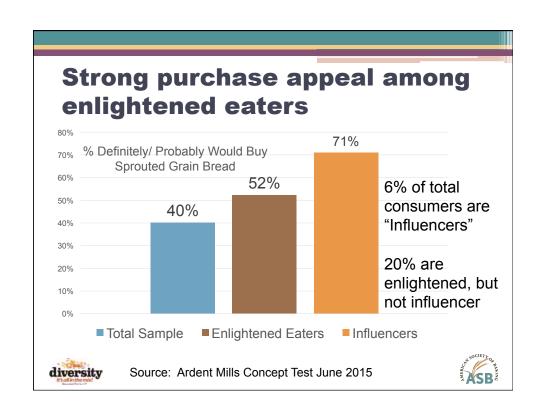
- Honest nutrition
- Pure delicious flavor
- Wholesome & good for you

Available in all grocery stores \$3.49 for 20 oz. loaf



Source: Ardent Mills Concept Test June 2015









Sprouted Grains... Alive and **Well**

Ardent Mills LLC Sumana Bell PhD Principal Scientist





The motivation

Nutrition

Digestive advantage: Sprouted grains > whole grains

Carbs and gluten levels: Less carb, low gluten and 3x soluble fiber

Low phytic acid: Increased bioavailability of minerals

Antioxidants: More polyphenols

Cholesterol levels: "Healthy levels" of cholesterol.

Blood sugar assistance: "Quite gentle" to the body's blood sugar

Increased vitamins: Folate, niacin
Essential amino acid: Lysine

Functional (wheat)

Taste Sweete

Dough formulations Less gluten, more water





Energy

Satiety Reduced risk for

CVD

Anti-inflammatory Minerals

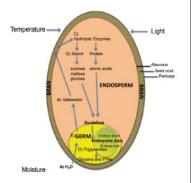
(bone health)

Prebiotics (gut health)

Sprouting 101

- > The trigger heat, moisture, light
- ✓ Gibberellin is synthesized; moves from embryo to aleurone layer, triggers formation of enzymes
 - > Amylolytic enzymes ---- starch into sugars
 - Proteolytic " ---- proteins into amino acids
 - Cytolytic " ---- breakdown of cell walls
- ✓ Conversion of mass into shoots / rootlets

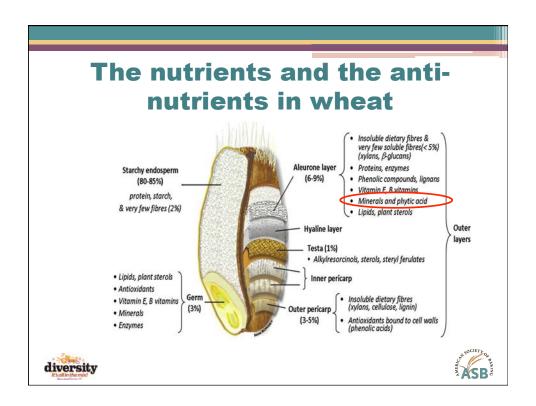
Relative amounts of nutrients rise as starch and protein break down

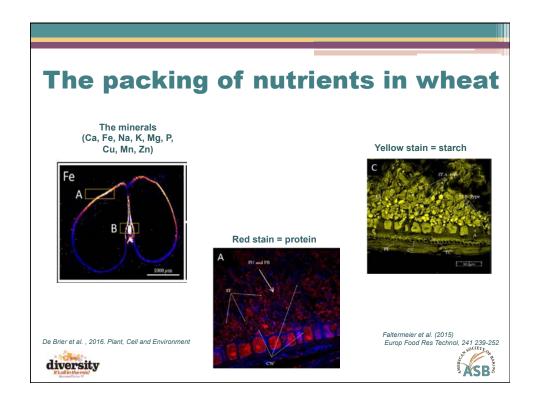


Nelson et al. (2013). Can. J. Physiol. Pharmacol. 91:429-441

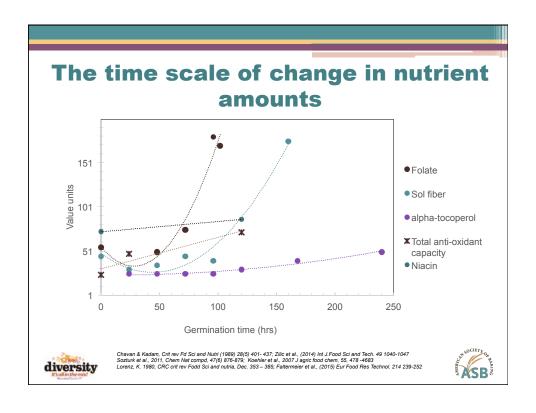
ASB

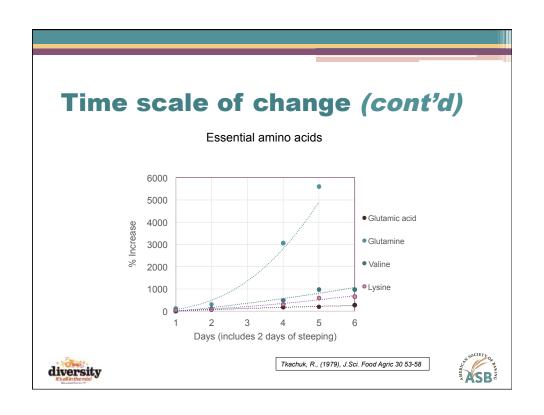


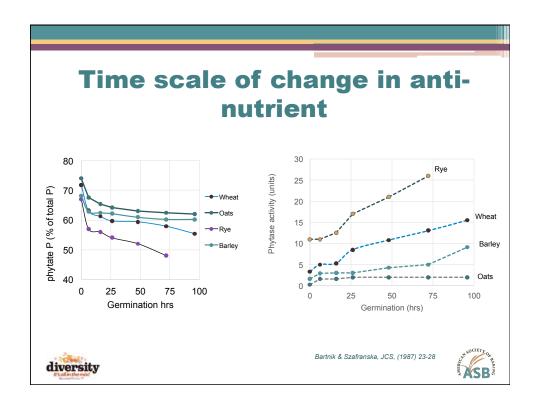


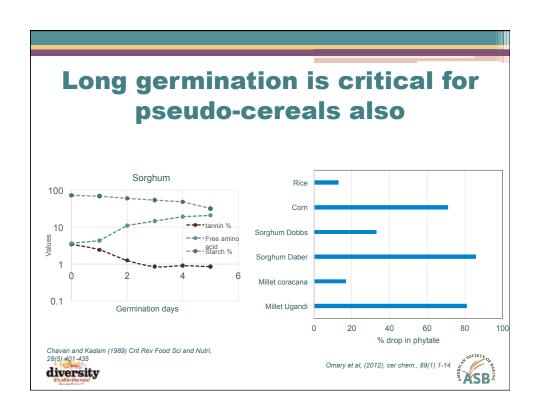


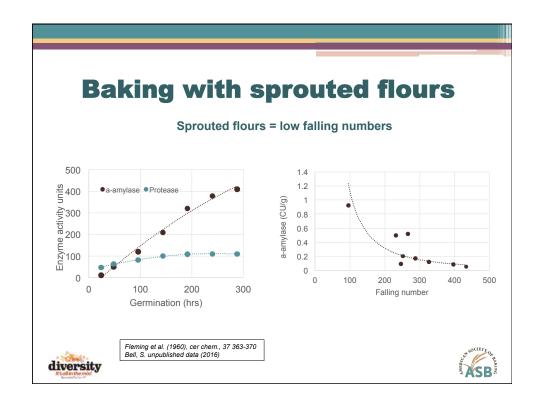


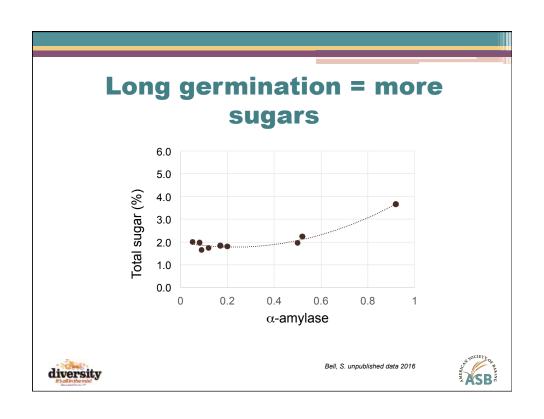




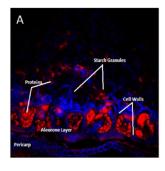


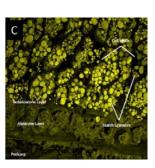


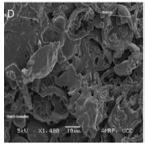




Protein and starch after 6 days of germination











The dilemma with falling number – a range or a number?

FN = time taken by a stirrer to travel a set distance in a heated slurry of flour

- High FN = high viscosity slurry = low breakdown of starch from enzyme activities
- Industry practice = FN > 300 (bread)

Reports

- Moot and Every (1990): Acceptable quality (not sticky crumb): FN range = 150 to 400+
- Rai et al. (2016): High quality breads: LMA wheat flours, FN range= 50 120
- Bell (2015 unpublished): Acceptable test bakes with sprouted flours; FN range = 90 300









Thank You!

David.Sheluga@Ardentmills.com

Sumana.Bell@Ardentmills.com



